The Guide

Australia

A pocket guide to truss installation
"The Guide” is intended to be used only for roof trusses supplied by accredited Multinail Truss Fabricators.

"The Guide” is intended as a guide only to the installation of Timber Roof Trusses and should only be used by properly trained and qualified staff who are competent in the installation of roof trusses.

If you have any doubts about using or interpreting “The Guide” please do not hesitate to contact your Truss Fabricator or Multinail Australia for advice and assistance.

As truss installation invariably involves working at heights, you should undertake a risk assessment for all construction sites as well as following all relevant workplace safety practices and legislative requirements.
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1. Check first!

This guide is based on Australian Standard AS4440 - Installation of nailplated timber roof trusses.

Before commencing, you must check that your building falls within the limits shown in Section 2.

Before you erect trusses you must check to ensure that they comply with the specific requirements of the job.

Special consideration is required for the support of additional loads (e.g. hot water tanks, solar heaters, air conditioners, etc) or the construction of buildings to withstand high wind loads.

You must ensure that all the relevant information has been passed to the truss fabricator and that you use trusses only in the application for which they are intended.

Before you erect trusses, you must inform the roof truss supplier of any scaffolding, edge protection devices, anchor points, etc. with the potential to add loads to the structure at any stage of construction.

The supporting structure must be adequate to support and hold down the trusses and their associated roof, ceiling or floor loads.

You must fully understand the information contained in this brochure plus any supplementary information before attempting to erect trusses.

SAFETY NOTE

A timber truss is an engineered structural component, designed and manufactured for specific conditions. You must not remove timber (e.g. by sawing) from any part of the truss as this may seriously impair its strength and lead to failure of the structure.
2. Check this guide is applicable to your job

I. Residential structures (BCA Classes 1, 2, 3 and 10) and light commercial structures.

II. Maximum Roof Pitch of 45°.

III. Maximum Span 16m.

IV. Shape in plan view to be rectangular or near-rectangular, or a series or a combination of rectangular shapes or near-rectangular shapes, including splayed-end and boomerang-shaped buildings and the like, and projections such as bay windows.

V. Maximum truss spacing of:
   A. 900mm; or
   B. 1200mm, for sheet metal roofs in an area of design wind speed up to N3.

VI. Maximum design gust wind speed of 74m/s wind classification C3 for ultimate limit state method in accordance with AS/NZS 1170.2 or AS4055.

FIGURE 1

APPLIES: □ (Tick)
3. Durability notice

No galvanised nailplates should be permanently exposed to weather or other sources of moisture.

For environments where the atmosphere may be conducive to corrosion (e.g. some types of industrial and agricultural buildings, swimming pools or buildings near the ocean and subject to salt spray) consideration should be given to the use of stainless steel nailplates and fixings.

3.1 Sarking

Multinail recommends that all tile roofs be sarked to prevent moisture entering the roof space. It is mandatory that all roofs be sarked as per recommendations in the Building Code of Australia and AS2050 “Installation of roof tiles” which includes but is not limited to all roofs in a wind speed area greater than N3. Refer to tile manufactures recommendations for further information.
4. Transport and storage

Trusses may be transported either vertically or horizontally. Regardless of the transport orientation, all trusses must always be fully supported.

No excess from the tie-down straps or bracing should be on any part of the truss.

Trusses should be inspected on arrival at site. Any damaged trusses should be reported immediately.

Do not site repair any truss without the approval of the truss fabricator.

Bundles (or individual trusses) should be stored flat and kept dry. Gluts or packers should be placed at 3000mm maximum spacing to support the trusses off the ground.

4.1 Protection from water

To ensure the long-term structural integrity of trusses, the trusses must be protected from exposure to water. This applies to the timber from the time prior to truss fabrication to after the time the roofing material has been installed. Failure to protect the timber from water exposure may lead to premature failure of trusses.
5. Safety on site using timber engineered components

Floor Trusses, Wall Frames and Roof Trusses, etc. are designed to be part of a structural system that includes the battens, bracing, trusses, binders, ceiling, supporting structure and the connection of these elements. Each element on its own may not be strong but fixed together they form a strong, stiff and stable system.

Until all these elements are fully assembled, fixed and braced, the roof structure and building will not have achieved its final strength.

To prevent possible injury to construction personnel and/or damage to the engineered components, anyone working with the engineered structural components must exercise common sense and a large degree of caution during the construction phases.

Appropriate protection of people and products should be considered at all times.

Some common sense protection items include:

- Ensure that all elements are connected to each other as designed.
- Ensure that all elements are all equally braced for dead load, live load and wind load.
- Use appropriate lifting devices that do not damage existing components already installed.
- Use appropriate temporary bracing, scaffolding and planks prior to working on the engineered components.
- Do not load any truss, including standing on, until all temporary bracing for that truss has been installed and stabilised and all girder boot fixings have been correctly fastened.
- Do not apply any load, including standing or leaning on, to the overhang of any truss especially jack and creeper trusses/rafters until the fascia is installed.
- Do not stack excessively heavy loads of materials on truss components.
- Ensure adequate bracing is firmly attached to enable the unfinished structure to support construction live loads, material and any wind loads that may occur overnight and during the day.
- Other as applicable to each job.
Since every job is different in the conditions that prevail on site, it is the builder’s responsibility to ensure that these conditions are closely considered and met before, during and after construction while work is still occurring on the site - also while other trades are involved.

Note that any recommendation in this document regarding the above issues are a suggestion only and may not be applicable to every job. Additional safety measures to the above may be required to protect the workers, components and the environment.
6. Lifting

The following diagrams show the correct method of lifting and handling trusses on site. Trusses may also be pulled up to the wall top plates using skids placed approximately 3m apart.

**FIGURE 2: Spans under 9m**

- Crane
- 60° or less
- 1/3 to 1/2 span

**FIGURE 3: Spans 9m to 16m**

- Crane
- Chain for brace on lateral movement of truss
- Vertical chain or cling

- 60° or less
- 1/3 to 1/2 span

Slings should be located at equal distances from the truss centreline, and be approximately one-third to one-half truss length apart.

**SAFETY NOTE**

When lifting, special care must be taken to avoid damage to truss joints. If it is necessary to handle a truss on its side, precautions must be taken to avoid damage due to sagging. Trusses must never be lifted by the apex joint only. Spreader bars (with attachment to panel points) must be used where the span exceeds 9m. For spans over 16m contact the Multinail Engineering Department.
7. Recommendations for temporary bracing

This provides temporary bracing details recommended for gable, hip and dutch-hip end roof trusses.

The first truss should be erected correctly, straight and vertical, and temporarily braced in position.

Each successive truss should then be spaced correctly and fixed back to the first truss with temporary ties to top chord at a maximum spacing of 3000mm and to bottom chord at a maximum spacing of 4000mm.

Use temporary ties as per the following table:

<table>
<thead>
<tr>
<th>Truss spacings</th>
<th>For top chords</th>
<th>For bottom chord</th>
</tr>
</thead>
<tbody>
<tr>
<td>Up to 900mm</td>
<td>25 x 50 F5</td>
<td>35 x 70 F5</td>
</tr>
<tr>
<td>Over 900mm up to 1200mm</td>
<td>35 x 70 F5</td>
<td>35 x 70 F5</td>
</tr>
</tbody>
</table>

Ties should be fixed to each truss with a minimum of one 75mm x 3.05Ø nail.

Important Notes
1. Temporary ties are not designed to be a trafficable platform.
2. Steelbrace is not acceptable for temporary bracing.
7.1 Hip or dutch hip end roof

Temporary bracing for a hip or dutch-hip is achieved by erecting and fixing the truncated girder, or dutch-hip girder truss, in the correct position to the top plates and bracing the girder truss back to the corner of the building as shown in Figure 4.

Ensure no weight or load is placed on the truss overhangs, especially in the vicinity of the hip overhang, until all necessary structural members, such as structural fascias and roof battens, have been fully installed.

**FIGURE 4: Temporary bracing for hip or dutch-hip end roof**

CHECK BRACED PROPERLY: □ (Tick)
7.2 Gable-end roof

Temporary bracing for a gable-end roof is achieved by erecting and fixing the first truss to top plates at one end of the roof and bracing the truss to a rigid element; eg, the ground, as shown in Figure 5.

**FIGURE 5: Prop to ground - temporary bracing for gable-end roof**

Temporary longitudinal ties to truss top chords at 3000mm

CHECK BRACING: ☐ (Tick)
8. Installation tolerances

For proper truss safety and performance, trusses must be installed straight and vertical and in their correct position as specified in sections 8.1 to 8.2.

NOTE: The best method for ensuring correct truss positioning is to mark the locations on the top plate or other supporting elements in accordance with the truss layout prior to truss installation.

8.1 Bow

Trusses must be erected with minimal bow in the truss and in any chord, with a tolerance not exceeding the lesser of length of the bowed section/200 and 50mm, where length is defined in Fig 6 (a) or Fig 6 (b).

**FIGURE 6: Bow**

(a) Case 1

(b) Case 2

CHECK BOW: ☐ (Tick)
8.2 Plumb

Trusses must be erected so that no part of the truss is out of plumb with a tolerance not exceeding the lesser of height/50 and 50mm where the height is measured at the location under consideration (see Figure 7).

CHECK PLUMB: ☑ (Tick)

8.3 Spacing

Trusses must be erected at a spacing not exceeding that specified in the design specifications or truss layout.

CHECK SPACING: ☑ (Tick)

8.4 Camber

Trusses are built with a camber in the bottom chord which is intended to compensate for the long-term deflection due to dead loads. A girder truss will have more camber than other trusses.

FIGURE 8: Camber
9. Truss laminations

It is necessary that double trusses and triple trusses are nailed together prior to loading the roof.

I. Double Trusses

*In Chords*: two (2) rows (staggered) of 3.05mm diameter nails at maximum 450 centres from one side, or use 1/Green Tip screw.

*In Webs*: one (1) row of 3.05mm diameter nails at maximum 450 centres from one side. A minimum of two nails per web is required or use 1/GT Screw at 600 centres.

*Nail Lengths*:
- 65mm long for up to 38mm thick laminates.
- 75mm long for up to 50mm thick laminates.

II. Triple Trusses

*In Chords*: Nail as for double truss from each side, and also use 1/M12 bolt at joints or 2/Green Tip EASY FIX™ Screws from each side at every web junction through the top chord, plus at the heel joint through the top chord.

If bolted brackets are used on the bottom chord at 1200mm centres or less, then these bolts are sufficient for bottom chord.

*In Webs*: Nail as for double truss from each side.

*Screw Lengths*:
- 65mm long EASY FIX™ Screws for up to 38mm thick laminates. 100mm long EASY FIX™ Screws for up to 50mm thick laminates.

*Special truss design fixings may be specified in excess of this.*

CHECK LAMINATIONS: □ (Tick)
10. Walls

Trusses are usually designed to be supported only by the outer walls of the structure with none of the load being transmitted to internal walls.

The bottom chord of the truss is designed with an inbuilt camber to suit the span and load. This camber is progressively taken up as the load is applied (ie, the roofing and ceiling).

Wall frames of non load-bearing internal walls must therefore be constructed to allow free movement of the trusses as they are loaded and unless otherwise specified a truss must not be supported at any intermediate point along its span.
10.1 Non load-bearing walls

Non load-bearing walls must comply with the requirements specified in the relevant Standards as appropriate to the material.

Non load-bearing walls, as designated, shall not carry any truss loading and shall not be packed to touch the underside of trusses (see Figure 9).

**NOTE:** One way to ensure non load-bearing is to set the non load-bearing walls at a lower level than the load bearing walls. The recommended difference in level is the ceiling batten depth (if any) plus 10mm minimum.

**FIGURE 9: Load-bearing and non load-bearing walls**

CHECK: ☐ (Tick)
10.1.1 Fixing to top plates of non-loadbearing walls

The requirements for fixing of timber trusses to the top plates of non-loadbearing walls shall be in accordance with the following wall designations:

(a) **Non-bracing wall:** Where a non-loadbearing wall is stable in its own right, no stabilizing fixing is required.

(b) **Bracing wall:** Where a freestanding non-loadbearing wall is designated as a bracing unit in accordance with AS 1684.2 or AS 1684.3, the timber trusses shall be fixed to the top plate of the wall in such a way that the bottom chord of the truss is restrained horizontally but allows for deflection when the truss is loaded. Figure 10.2 gives an example of the fixing details.

**FIGURE 10.2**
Fixing of trusses to freestanding non-loadbearing wall that is a bracing wall

(a) Truss parallel to wall

- Truss parallel to wall
- Nogging
- Fixing of block pieces or nogging to wall top plate in accordance with AS 1684 series
- Internal wall bracket nailed at top of slot. Do not drive nails fully home to allow for vertical movement of truss on loading
- Block pieces large enough to avoid splitting

(b) Truss perpendicular to wall

- Block pieces large enough to avoid splitting
- Truss at right angle to wall
- Wall top plate
### 10.1.2 Internal wall brackets

Internal Wall Brackets are used to connect internal non load-bearing walls to roof trusses. To enable the roof truss to deflect under loads, nails to the truss must be installed at the top of the slotted holes and hammered home to loose fit only.

![Internal Wall Bracket Diagram]

3 Multinail nails 30x2.80mm to the top wall plate and to truss bottom cord

Nails to the bottom chord of a roof truss must be located at the top of the slots to allow downward movement to the chord under load

### 10.2 Load-bearing walls

Load-bearing walls must be constructed so as to support all loads from the roof structure.

Connections to load-bearing walls are generally provided with the project documentation.

Load-Bearing walls shall comply with the requirements specified in the relevant standards, as appropriate to the material, and shall not be lower than the non load-bearing walls when trusses are supporting a level ceiling.
11. Truss connection

This section specifies the minimum requirements for truss-to-truss connections. At least two 2.8Ø nails, with a penetration of 10 times the nail diameter into supporting member, shall apply to connect each member.

Note that different connection details apply at different design wind speeds.

My design wind speed is: [ ]
11.1 Hip end fixing details

Ensure no weight or load is placed on the truss overhangs, especially in the vicinity of the hip overhang, until all necessary structural members, such as structural fascias, props and roof battens, have been fully installed.

11.1.1 Hip-end connection for low wind area
(wind classification N1, N2 or C1)

Connection of jack, creeper and hip trusses at a hip-end roof for design wind speed N1, N2, N3 and C1 shall be in accordance with the details shown and described in Figure 10 - Figure 13. These details are suitable for a maximum truncated girder station of 3600mm.

The fixing requirements for hip ends in this section are based on the design criteria that are governed by dead loads.

NOTES:

1. For effective skew nailing, the nail shall be driven into one member not closer than 25mm to no more than 38mm from the area in contact with the adjacent member. The nail shall be driven at an angle between 30° and 45° to the face into which the nail is driven.

2. Where nails are smaller than the nominated size or other than plain shank nails, or machine driven or both, their performance shall not be inferior to the nail sizes given.

3. Roof battens or purlins and ceiling battens shall be fixed to trusses in accordance with the approved specification.
### FIGURE 11: Connection details - hip end Ttrusses for design wind speed N1, N2, N3 and C1

<table>
<thead>
<tr>
<th>Detail</th>
<th>Description</th>
<th>Connection details</th>
</tr>
</thead>
</table>
| **A1** | **Hip truss to truncated trusses.**  
*Top Chord* - one framing anchor bent to suit, with 4/30mm x 2.8Ø reinforced-head nails into the side of each top chord for truncated girder.  
*Bottom Chord* - three effective flat-head 65mm nails.  
**CHECK:** [ ] (Tick) | ![Diagram A1] |

| **B1** | **Jack truss to truncated girder truss.**  
*Top Chord* - one framing anchor bent to suit, with 4/30mm x 2.8Ø reinforced-head nails into the side of each top chord for truncated girder.  
**NOTE:** For design wind speed up to N2, tile roofs, truncated girder with spans up to 8000mm and station up to 2400mm, detail C1 may be used.  
*Bottom Chord* - three effective flat-head 65mm nails each side of jack truss.  
**CHECK:** [ ] (Tick) | ![Diagram B1] |
### FIGURE 12: Connection details - hip end trusses for design wind speed N1, N2, N3 and C1

<table>
<thead>
<tr>
<th>Detail</th>
<th>Description</th>
<th>Connection details</th>
</tr>
</thead>
<tbody>
<tr>
<td>C1</td>
<td>Extended jack truss to top chord to truncated standard trusses. Two 65mm skew nails into the side of each top chord.</td>
<td><img src="image1.png" alt="Diagram" /></td>
</tr>
</tbody>
</table>
| D1     | Creeper or jack truss to hip truss (maximum creeper/jack station 1800mm)  
*Top Chord* - three effective flat-head 65mm nails through jack truss top chord into hip truss top chord.  
*Bottom Chord* - three effective flat-head 65mm nails through jack truss bottom chord to hip truss bottom chord. | ![Diagram](image2.png) |
**FIGURE 13: Connection details - hip end trusses for design wind speed N1, N2, N3 and C1**

<table>
<thead>
<tr>
<th>Detail</th>
<th>Description</th>
<th>Connection details</th>
</tr>
</thead>
</table>
| E1     | **Creeper or jack truss to hip truss (maximum creeper/jack station 3000mm)**  
  
  *Top Chord* - fix as detail D1 plus one mitre plate with 6/30mm x 2.8Ø reinforced-head nails to each top chord.  
  
  *Bottom Chord* - three effective flat-head 65mm nails through jack truss bottom chord to hip truss bottom chord. | ![Diagram of connection details](image)  
  
  **CHECK:** □ (Tick) |
11.2 Hip-end connection for high wind area (wind classification N4, C2 or C3)

Connection of jack and hip trusses at a hip-end roof for design wind classification N4, C2 or C3 shall be in accordance with the details shown and described in Figure 14 - Figure 18. These details are suitable for a maximum truncated girder station of 3600mm.

**FIGURE 14: Fully trussed hip-end connection for design wind speed N4, C2 or C3**

NOTES:

1. For effective skew nailing, the nail shall be driven into one member not closer than 25mm to no more than 38mm from the area in contact with the adjacent member. The nail shall be driven at an angle between $30^\circ$ and $45^\circ$ to the face into which the nail is driven.

2. Where nails are smaller than the nominated size or other than plain shank nails, or machine driven, or both, their performance shall not be inferior to the nail sizes given.

3. Roof battens or purlins and ceiling battens shall be fixed to trusses in accordance with the approved specifications.

4. Where framing anchors or G.I. straps are specified, they shall be fixed in accordance with the approved specifications.

5. Jack trusses are assumed to be supported on the horizontal top chord of the truncated girder.
FIGURE 15: Connection details - hip end trusses for design wind classification N4, C2 or C3

<table>
<thead>
<tr>
<th>Detail</th>
<th>Description</th>
<th>Connection details</th>
</tr>
</thead>
</table>
| A2     | Hip truss to truncated trusses.  
*Top Chord* - 1/30mm x 0.8mm G.I. looped strap, with 4/30mm x 2.8Ø reinforced-head nails to each leg.  
*Bottom Chord* - use one mitre plate with 6/30mm x 2.8Ø nails into each face. | CHECK: [ ] (Tick) |
### FIGURE 16: Connection details - hip end trusses for design wind speed C2 – C3

<table>
<thead>
<tr>
<th>Detail</th>
<th>Description</th>
<th>Connection details</th>
</tr>
</thead>
</table>
| B2     | **Jack truss to truncated girder truss.**  
*Top Chord* -  
(a) *Station up to 2400mm* - one framing anchor with 4/30mm x 2.8Ø reinforced-head nails into the side of each top chord.  
(b) *Station 2450mm to 3600mm* - 1/30mm x 0.8mm G.I. looped strap bent under the horizontal top chord, fixed with 4/30mm x 2.8Ø reinforced-head nails to each leg.  
*Bottom Chord* -  
4/30mm x 2.8Ø reinforced-head nails to into the side of each bottom chord. | ![Diagram of connection details]|

CHECK: ☑ (Tick)
### FIGURE 17: Connection details - hip end trusses for design wind speed C2 – C3

<table>
<thead>
<tr>
<th>Detail</th>
<th>Description</th>
<th>Connection details</th>
</tr>
</thead>
</table>
| **C2** | Intersection of jack and hip trusses to truncated standard trusses.  
*Jack top chord to hip top chord* - one mitre plate with 6/30mm x 2.8Ø reinforced-head nails into each face  
*Jack top chord to truncated standard horizontal top chord* - one framing anchor with 4/30mm x 2.8Ø reinforced-head nails into the side of each top chord.  
**Extended jack truss** | ![Diagram](image1) |
| **D2** | Top chord to truncated standard trusses.  
One framing anchor with 4/30mm x 2.8Ø reinforced-head nails into the side of each top chord. | ![Diagram](image2) |
FIGURE 18: Connection details - hip end trusses for design wind speed C2 – C3

<table>
<thead>
<tr>
<th>Detail</th>
<th>Description</th>
<th>Connection details</th>
</tr>
</thead>
</table>
| E2     | **Creeper truss to hip truss (maximum jack station 2400mm).**  
*Top Chord* - one mitre plate with 6/30mm x 2.8Ø reinforced-head nails into each face.  
*Bottom Chord* - one mitre plate with 6/30mm x 2.8Ø reinforced-head nails into each face. | ![Diagram](image1) |

| F2     | **Creeper truss to hip truss (maximum jack station 3000mm).**  
*Top Chord* - 1/30mm x 0.8mm G.I. looped strap with 4/30mm x 2.8Ø reinforced-head nails to each leg and one mitre plate with 6/30mm x 2.8Ø reinforced-head nails into each face.  
*Bottom Chord* - see detail E2. | ![Diagram](image2) |

**CHECK:** ☑ (Tick)
11.3 Valley (saddle) trusses

11.3.1 Valley truss connection for low wind (design wind speed N1, N2, N3 and C1)

Connection of valley trusses to the supporting truss for a low wind area shall be in accordance with the details shown and described in Figure 19 (see also Section 13.1).

**FIGURE 19: Valley truss connection for design wind speed N1, N2, N3 and C1**

<table>
<thead>
<tr>
<th>Description</th>
<th>Connection details</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Roof pitch</strong> ≤15° - one effective 75mm x 3.05Ø nail through bottom chord of valley truss into top chord of supporting truss at each intersection of the trusses.</td>
<td>Where truss spacing greater than roof batten centres, intermediate TC steelbrace ties shall be required to overlap the existing battens.</td>
</tr>
<tr>
<td><strong>Roof pitch</strong> &gt; 15° - one effective 65mm skew nail through bottom chord of valley truss into top chord of supporting truss at each intersection of the trusses, plus one 35mm x 45mm minimum timber block nailed to supporting truss top chord with one 75mm x 3.05Ø nail or one framing anchor without timber block.</td>
<td>Valley truss Supporting truss top chord One effective 65mm skew nail driven through valley truss BC into supporting truss top chord</td>
</tr>
<tr>
<td><strong>Block infill</strong> - (minimum of 70mm x 35mm) to where the valley truss is cantilevered more than 450mm or where the valley truss is not supported by two truss top chords, fixed to the valley truss bottom chord with 2/75mm x 3.05Ø nails, and each end to supporting truss top chord with 2/75mm x 3.05Ø nails.</td>
<td>Where truss spacing greater than roof batten centres, intermediate top chord steelbrace ties shall be required to overlap the existing battens.</td>
</tr>
<tr>
<td><strong>CHECK</strong>: [ ] (Tick)</td>
<td>Valley truss Supporting truss top chord 35mm x 45mm timber block fixed to top chord Alternatively, one framing anchor without timber block One effective 65mm skew nail driven through valley truss bottom chord into supporting truss top chord</td>
</tr>
<tr>
<td><strong>CHECK</strong>: [ ] (Tick)</td>
<td>Supporting truss top chord &gt;450mm Valley truss 65mm nails 65mm nails Block infill</td>
</tr>
<tr>
<td><strong>CHECK</strong>: [ ] (Tick)</td>
<td>Supporting truss top chord 65mm nails Block infill</td>
</tr>
</tbody>
</table>
### 11.3.2 Valley truss connection for high wind (design wind speed C2 – C3)

Connection of valley trusses to the supporting truss for high wind area shall be in accordance with the details shown and described in Figure 20 (see also Clause 13.1).

**FIGURE 20: Valley truss connection for design wind speed C2 – C3**

<table>
<thead>
<tr>
<th>Description</th>
<th>Connection details</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Supporting trusses with a ceiling</strong> - one framing anchor with 4/30mm x 2.8Ø reinforced-head nails to each face.</td>
<td>Where truss spacing greater than roof batten centres, intermediate TC ties shall be required to overlap the existing battens.</td>
</tr>
</tbody>
</table>

**Supporting Trusses Without a Ceiling** - two framing anchors with 4/30mm x 2.8Ø reinforced-head nails to each face.

*Block infill* - (minimum of 70mm x 35mm) to where the valley truss is cantilevered more than 450mm or where the valley truss is not supported by two truss bottom chord with 2/75mm x 3.05Ø nails, and to each end of supporting truss top chord with 2/75mm x 3.05Ø nails.

**CHECK:** ☑️ (Tick)
11.4 Truss boot installation

Various types of truss boots can be used to form truss to truss connections. The particular boot to be used is specified by the truss fabricator for each individual joint.

Important Notes:
1. It is essential that all appropriate bolts, washers and bracing are installed correctly into close-fitting holes as soon as the truss is erected. Damage to personnel, the trusses, the truss boot or ceiling linings may result from partial installation.
2. Do not use reduced shank or cuphead bolts.

11.4.1 Type TB - truss boot

This bracket must be used with the additional bracing shown on the following drawing:
11.4.2 Type ATTB – Anti-twist truss boot

This bracket DOES NOT require any additional bracing to the girder bottom chord.

11.4.3 Type HLTB – High load truss boot

This bracket DOES NOT require any additional bracing to the girder bottom chord.

11.4.4 Type EasyFix – Easy fix truss boot

This bracket DOES NOT require any additional bracing to the girder bottom chord. This bracket is screwed to the girder truss not bolted.
12. Waling plate fixing details to dutch hip girders

The recommendations for waling plate depth and fixing methods have been determined based on the following criteria:

- Maximum dutch hip girder station 3600mm.
- Maximum roof pitch 35 degrees.
- Maximum truss centres 1200mm.
- Jack truss overhang plus cantilever not exceeding jack truss back span.
- Girder and waling plate to be designed using Multinail Software with a web layout similar to that selected from the following table.
- Minimum waling plate thickness to be 35mm.

<table>
<thead>
<tr>
<th>Truss web layout</th>
<th>Maximum truss span (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Queenpost</td>
<td>5000</td>
</tr>
<tr>
<td>A Type</td>
<td>8500</td>
</tr>
<tr>
<td>B Type</td>
<td>12000</td>
</tr>
<tr>
<td>C Type</td>
<td>16000</td>
</tr>
</tbody>
</table>

NOTES

1. The fixing method of the waling plate to the dutch hip girder will generally determine the waling plate depth. Refer to Tables 1, 2, 3 or 4 to select the waling plate depth and fixing details.

2. The truss chords MUST be a minimum of 90mm deep and webs a minimum of 70mm deep UNLESS noted otherwise in the following fixing recommendations.

3. Joint groups as shown are for BOTH waling plate and truss members.

4. Engineering fixings may be individually designed for other specific cases.
### TABLE 1: Wind speed N1, N2, N3, JD4/J3

<table>
<thead>
<tr>
<th>DHG station (mm)</th>
<th>Steel sheet roof</th>
<th>Concrete tile roof</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Waling plate depth</td>
<td>Fixing to chords and webs</td>
</tr>
<tr>
<td>1800</td>
<td>90</td>
<td>3 Nails 1/MNGT 1/MNBT 1/M10</td>
</tr>
<tr>
<td>2400</td>
<td>120 90 90</td>
<td>4 Nails 1/MNGT 1/MNBT 1/M10</td>
</tr>
<tr>
<td>3000</td>
<td>120 90 90</td>
<td>4 Nails 2/MNGT 1/MNBT 1/M10</td>
</tr>
<tr>
<td>3600</td>
<td>120 90</td>
<td>2/MNGT 2/MNBT 1/M12</td>
</tr>
</tbody>
</table>

### TABLE 2: Wind speed N4, C1, JD4/J3

<table>
<thead>
<tr>
<th>DHG station (mm)</th>
<th>Steel sheet roof</th>
<th>Concrete tile roof</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Waling plate depth</td>
<td>Fixing to chords and webs</td>
</tr>
<tr>
<td>1800</td>
<td>90</td>
<td>1/MNGT 1/MNBT 1/M10</td>
</tr>
<tr>
<td>2400</td>
<td>120 90</td>
<td>2/MNGT 2/MNBT 1/M12</td>
</tr>
<tr>
<td>3000</td>
<td>120 90</td>
<td>2/MNGT 2/MNBT 1/M12</td>
</tr>
<tr>
<td>3600</td>
<td>140</td>
<td>3/MNGT 3/MNBT 2/M12</td>
</tr>
</tbody>
</table>
### TABLE 3: Wind speed C2, JD4/J3

<table>
<thead>
<tr>
<th>DHG station (mm)</th>
<th>Steel sheet roof</th>
<th>Concrete tile roof</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Waling plate depth</td>
<td>Fixing to chords and webs</td>
</tr>
<tr>
<td>1800</td>
<td>120 90 90</td>
<td>2/MNGT 1/MNBT 1/M10</td>
</tr>
<tr>
<td>2400</td>
<td>120 120 140</td>
<td>2/MNGT 2/MNBT 2/M12</td>
</tr>
<tr>
<td>3000</td>
<td>140</td>
<td>3/MNGT 3/MNBT 2/M12</td>
</tr>
<tr>
<td>3600</td>
<td>140</td>
<td>2/M12</td>
</tr>
</tbody>
</table>

**Legend**

- MNGT  Multinail Green Tip Screw
- MNBT  Multinail Black Tip Screw
- M10   10Ø Bolt
- M12   12Ø Bolt
- M16   16Ø Bolt

### TABLE 4: Wind speed C3, JD4/J3

<table>
<thead>
<tr>
<th>DHG station (mm)</th>
<th>Steel sheet roof</th>
<th>Concrete tile roof</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Waling plate depth</td>
<td>Fixing to chords and webs</td>
</tr>
<tr>
<td>1800</td>
<td>120 120 90</td>
<td>2/MNGT 2/MNBT 1/M12</td>
</tr>
<tr>
<td>3000</td>
<td>190</td>
<td>3/M12</td>
</tr>
<tr>
<td>3600</td>
<td>190</td>
<td>3/M12 2/M16</td>
</tr>
</tbody>
</table>
Waling plate fixed with 3/75mm x 3.05Ø nails per member
Waling plate fixed with $4/75\text{mm} \times 3.05\text{Ø}$ nails per member

90mm minimum chord depth

70mm minimum web depth

120mm Waling plate

Waling plate fixed with $6/75\text{mm} \times 3.05\text{Ø}$ nails per member

90mm Minimum Chord Depth

90mm Minimum Web Depth

140mm Waling Plate
### Multinail Green Tip Screws D=5.6mm
- End distance 10D: 56mm
- Edge distance 5D: 28mm
- Spacing along grain 10D: 56mm
- Spacing across grain 3D: 17mm

### Multinail Black Tip Screws D=6.3 mm
- End distance 10D: 63mm
- Edge distance 5D: 32mm
- Spacing along grain 10D: 63mm
- Spacing across grain 3D: 19mm

---

2/MNGT or 2/MNBT with 90mm web and 90WP

2/MNGT or 2/MNBT with 70mm web and 120WP

3/MNGT or 3/MNBT with 70mm web and 140WP

2/MNGT or 2/MNBT with 120WP

3/MNGT or 3/MNBT with 140WP
Waling plate fixed with one bolt per member

90mm minimum chord depth

70mm minimum web depth

90mm or 120mm waling plate

Waling plate fixed with two bolts per member

90mm minimum chord depth

90mm minimum web depth

170mm minimum depth waling plate for 2/M12 bolts
(210mm minimum depth for 2/M16 bolts)

40mm for M10 bolt
45mm for M12 bolt
65mm for M16 bolt

Washers required for bolts as per AS1720.1

<table>
<thead>
<tr>
<th>Bolt dia.</th>
<th>Thickness</th>
<th>Circular washer</th>
<th>Square washer</th>
</tr>
</thead>
<tbody>
<tr>
<td>M10</td>
<td>2.5mm</td>
<td>45mm</td>
<td>40mm</td>
</tr>
<tr>
<td>M12</td>
<td>3.0mm</td>
<td>55mm</td>
<td>50mm</td>
</tr>
<tr>
<td>M16</td>
<td>4.0mm</td>
<td>65mm</td>
<td>57mm</td>
</tr>
</tbody>
</table>
13. Roof battens

The size, spacing and fixing of roof battens or purlins shall be in accordance with the relevant code approved specifications. The batten and fixing must have adequate strength to laterally restrain the roof trusses. Fix each batten to every lamination of every truss.

In addition to providing support to the roof cladding, roof battens prevent truss top chords from buckling. The buckling action is due to the compressive force in the top chord of the roof truss. The roof battens resist the roof battens which in turn transfers it to the steel roof bracing and down to the supporting structure. Each element and fixing in the sequence is essential for roof structure stability.

In areas where battens or purlins are not bound on both sides by diagonal bracing, battens shall be continuous (see Figure 21).

Where required, splices in battens shall be arranged so no more than one-third of battens are spliced and no two splices are adjacent in any top chord.

For more information, refer to Multinail Technical recommendations for Roof Battens.

**Important note:** DO NOT splice roof battens on girder trusses.

---

**FIGURE 21: Typical bracing layout**

- Ridge of roof
- Steelbrace
- Roof battens continuous in this area
- Bracing angle between 30° and 45°
- Roof battens continuous in this area

CHECK: □ (Tick)
13.1 Roof batten splicing

The following roof batten splicing details are recommended to adequately provide lateral restraint to the roof truss top chords for all metal sheet roofs.

Batten tie down and size to be designed by others

Rules given in AS4440 must also be followed which include:
- Do not splice battens on girder trusses
- Fix each batten to every lamination of every truss with min. 2/nails
- Adjacent battens should not be spliced in the same point
- Not more than 1 in 3 battens to be spliced on any truss top chord

<table>
<thead>
<tr>
<th>Design criteria</th>
</tr>
</thead>
<tbody>
<tr>
<td>Roof material</td>
</tr>
<tr>
<td>Truss centres</td>
</tr>
<tr>
<td>Batten size</td>
</tr>
<tr>
<td>Batten spacing</td>
</tr>
</tbody>
</table>

Option 1

Truss top chord

Multinail Batten Splicing Plate both sides

Batten

Splice plates must be located centrally on the batten and centrally across the joint. Splices may be located anywhere along the batten.

Option 2

40 min.

Splice

Roof battens fixed to each block using 2/3.05Ø x 75mm nails

Truss top chord

90 x 35 F5 (250 long) fixed to each side of top chord using 4/3.05Ø x 75mm nails
Option 3

Roof battens fixed to truss top chord using 2/3.05Ø x 75mm nails

Additional batten same size and grade as the batten fixed to truss top chord using 2/3.05Ø x 75mm nails

Option 4

Fix batten to stiffener with minimum 2/3.05Ø x 75 nails each side of splice

Roof battens fixed to each truss using 2/3.05Ø x 75 nails

Option 5

Metal Batten 40 min. overlap

Refer to manufacturers specifications for fixing details
14. Top chord bracing

The requirement for a top chord bracing system is to transfer forces generated in the top chord restraints (usually roof battens or purlins) back to the supporting structure.

The forces are generated by resisting buckling of the top chord members and by wind loading perpendicular to the span of the trusses.

CHECK APPROPRIATE BRACING LAYOUT USED: □ (Tick)

For more information on specific roof shapes, refer to AS4440.

14.1 Steelbrace for gable roof

The type and layout of the top chord steelbrace relate to the span, shape and loading of the roof.

The angle from steelbrace to wall frame shall be between $30^\circ$ and $45^\circ$.

Bracing bays shall extend from the end trusses of the roof, unless otherwise specified in this Standard.

The area of the standard overhangs is not required to be braced.

In Figure 23 to Figure 38, length (L) and half span (h) are defined as follows:

I. **Length (L)** - the length of run of similar trusses with similar support positions. However, where adjoining sections of the roof have trusses running parallel to the trusses in the section being considered and where the top chords are in the same plane, Length (L) may be extended into the adjoining section, provided that the trusses have common support positions (see Figure 23).
II. Half Span (h) -

The horizontal distance from the pitching point to the point at which the top pitch changes (see Figure 23).

*FIGURE 23: Length (L) and If spanh (h)*

- Vertical bracing, see Figure 46
- Steelbrace
- Bracing between 30° and 45° top plate when viewed on plan
14.2 Spans up to 8m

For spans up to 8m, the single steelbrace shall be arranged in a V-shape configuration. Each truss in the brace section shall be crossed with at least two braces.

The top chord steelbrace shall be arranged according to the following roof lengths:

I. Roof length (L) less than half span (h).

See section 14.3.1 and Figure 29.

II. Very short roof

Where the roof Length (L) is 1 to 1.5 times the half span (h) of the roof truss, the steelbrace shall be arranged as shown in Figure 24.

**FIGURE 24: Steelbrace layout roof, spans up to 8m**
III. Short roof

Where the roof Length (L) is 1.5 to 3.5 times the half span (h) of the roof truss, the steelbrace shall be arranged as shown in Figure 25.

**FIGURE 25: Steelbrace layout for short roof, spans up to 8m**
IV. Long roof

Where the roof Length (L) is 3.5 to 4 times the half span (h) of the roof truss, the steelbrace shall be arranged as shown in Figure 26.

**FIGURE 26: Steelbrace layout for long roof, spans up to 8m**

V. Very long roof

Where the roof Length (L) is more than 4 times the half span (h) of the roof truss, the steelbrace shall be arranged as shown in Figure 27.

**FIGURE 27: Steelbrace layout for very long roof, spans up to 8m**
14.3 Spans of 8m to 13m

For spans of 8m to 13m, a steelbrace in an X-shape configuration shall be used.

A single steelbrace shall be used with the limitation in the span of roof trusses as specified in Table 1.

Each truss in the brace section shall be crossed with at least four braces.

For a roof with overall span greater than the maximum values specified in Table 1 but less than 13.0m, a double steelbrace shall be used, as shown in Figure 28.

### TABLE 1: Maximum overall truss span for single steelbrace (in metres)

<table>
<thead>
<tr>
<th>Wind classification</th>
<th>Roof pitch &lt;15°</th>
<th>Roof pitch 15° to 20°</th>
<th>Roof pitch 20° to 30°</th>
<th>Roof pitch 30° to 35°</th>
<th>Roof pitch 35° to 45°</th>
</tr>
</thead>
<tbody>
<tr>
<td>N1-N3, C1</td>
<td>13.0</td>
<td>13.0</td>
<td>12.5</td>
<td>11.5</td>
<td>9.5</td>
</tr>
<tr>
<td>up to N4, C2</td>
<td>13.0</td>
<td>13.0</td>
<td>10.5</td>
<td>9.5</td>
<td>8.0</td>
</tr>
<tr>
<td>C3</td>
<td>12.0</td>
<td>11.0</td>
<td>8.5</td>
<td>Not suitable</td>
<td>Not suitable</td>
</tr>
</tbody>
</table>

**Note** – for all wind speeds ‘Double Steelbrace’ when over 13.0m.

### FIGURE 28: Double steelbrace
The top chord steelbrace for spans of 8m to 13m shall be arranged according to the following roof lengths:

I. **Very short roof**

Where the roof Length (L) is very short compared to the half span (h) of the roof truss such that it would result in a brace angle greater than 45°, a diagonal steelbrace arrangement shall be required each side of the ridge line as shown in Figure 29. Bracing bays shall be spaced across the roof such that the brace angle is always between 30° and 45°.

**FIGURE 29: Steelbrace layout for very short roof, spans 8m to 13m**
II. Short roof

Where the roof Length (L) is 1.5 to 3.5 times the half span (h) of the roof truss, the steelbrace shall be arranged as shown in Figure 30.

**FIGURE 30: Steelbrace layout for short roof, spans 8m to 13m**
III. Long roof

Where the roof Length (L) is long compared to the half span (h) of the roof truss such that it would result in a brace angle less than 30°, two or more crossed bracing bays shall be required each side of the ridge line to ensure the brace angle is between 30° and 45° (See Figure 31)

**FIGURE 31: Steelbrace layout for long roof, spans 8m to 13m**

IV. Very long roof

For a very long roof the steelbrace is continued for the length of building such that each truss shall be crossed with at least four braces (see Figure 32).

**FIGURE 32: Steelbrace layout for very long roof, spans 8m to 13m**
14.4 Spans of 13m to 16m

For truss spans of 13m to 16m, the steelbrace shall be in an X-shape configuration over the whole roof with an additional braced bay at each end and intermediate braced bays at maximum 13000mm centres, as shown in Figure 33.

FIGURE 33: Steelbrace layout for very long roof, spans 8m to 13m

TABLE 2: Maximum overall truss spans for steelbrace

<table>
<thead>
<tr>
<th>Wind</th>
<th>Maximum overall truss span, m</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Roof Pitch</td>
</tr>
<tr>
<td></td>
<td>Single brace</td>
</tr>
<tr>
<td></td>
<td>&lt;15°</td>
</tr>
<tr>
<td>N1-N3, C1</td>
<td>16.0</td>
</tr>
<tr>
<td>N4, C2</td>
<td>15.5</td>
</tr>
<tr>
<td>C3</td>
<td>Not suitable</td>
</tr>
</tbody>
</table>
14.5 Steelbrace for hip roof

14.5.1 Bracing requirement for standard trusses

For roofs on buildings of rectangular plan with trussed hip ends or dutch-hip ends, the steelbrace for standard trusses shall be required between the apex of hip ends only.

In such cases the roof Length (L) shall be taken as being the distance between the two intersections of hip and ridge line at each end of the building.

One of the criteria from section 14.2 to 14.4 shall then be applied as shown in Figure 34.

**FIGURE 34: Steelbrace layout for standard trusses of hip roof**
14.6 Bracing requirement for jack trusses

For standard roof trusses less than 13m, no bracing to jack trusses is required.

For standard truss spans of 13m to 16m, the single steelbrace shall be arranged in an X-shape configuration. The angle from steelbrace to end wall shall be between 30° and 45°.

The top chord steelbrace for jack trusses shall be arranged in accordance with the following:

Where the Horizontal Top Chord Length (HTL) is less than the Truncated Girder Station (TGS), the steelbrace shall be arranged as shown in Figure 35.

**FIGURE 35: Steelbrace layout for jack trusses (HTL < TGS)**
Where the Horizontal Top Chord Length (HTL) is 1 to 1.5 times the Truncated Girder Station (TGS), the steelbrace shall be arranged as shown in Figure 36.

**FIGURE 36: Steelbrace layout for jack trusses (HTL = 1 to 1.5 TGS)**

Where the Horizontal Top Chord Length (HTL) is longer than 1.5 times the Truncated Girder Station (TGS), the steelbrace shall be arranged as shown in Figure 37.

**FIGURE 37: Steelbrace layout for jack trusses (HTL > 1.5 x TGS)**
14.7 Steelbrace for dual-pitched roof

On dual-pitched or cutoff roofs where the ridge line is not central on the building, each side of the ridge shall be considered as a separate case.

A steelbrace layout resulting from a combination of the criteria specified in Clauses 14.2 to 14.7 shall apply.

Figure 38 gives a typical example of a layout.

FIGURE 38: Typical steelbrace layout for dual-pitched or cutoff roof
14.8 Steelbrace for bell roof

The steelbrace shall be spliced at bell breaks, see Figure 39 for splicing details.

**FIGURE 39: Steelbrace layout for bell roof**

14.9 Steelbrace for mono-pitched roof

Where the roof consists of half trusses (mono-pitched roof), the span of the half truss shall be taken as the half span \( h \), and one criterion from sections 14.2 to 14.4 shall be applied.

The apex of the half truss shall be braced to the supporting structure with diagonal bracing in the vertical plane as specified for half truss fixing for apex bracing in Figure 41.
14.10 Fixing of steelbrace

The steelbrace shall be arranged in a V-shape or X-shape configuration over the top of the top chords as specified in the bracing layouts in Clauses 14.2 to 14.4. Steelbrace shall be fixed to each truss in the brace section and to the supports, using a minimum of 30mm x 2.8Ø reinforced-head nails in accordance with the following details:

I. **Typical spliced detail** See Figure 40

**FIGURE 40: Typical spliced detail**

Three nails through common holes in overlapped ends

Bend both brace ends over top chord and fix with three nails to each face of top chord

II. **End fixing details (at apex)** see Figure 41

**FIGURE 41: End fixing details at apex**

Two nails to top chord

Bend brace over end truss top chord and fix with three nails to the face of top chord

CHECK: ☑ (Tick)
III. **End fixing details (at heel, to top plate)** see Figure 42 and Figure 43.

**FIGURE 42: End fixing details at heel, to top plate**

- Two nails to top chord
- Anchorage Point: Bend steelbrace to side of top plate and under plate. Fix with five nails to top plate. Nails shall not be closer than 10mm to the edge of the timber

**CHECK: [ ] (Tick)**

**FIGURE 43: End fixing details at heel, to top plate (alternative)**

- Two nails to each top chord
- Bend steelbrace over and fix with three nails to face of top chord
- Framing anchor, one to each side of truss
- Timber block of similar size to truss top chord fitted tightly between trusses using two nails to truss and three nails to top plate

**CHECK: [ ] (Tick)**
IV. End fixing details (at heel, to girder truss) see Figure 44.

**FIGURE 44: End fixing details at heel to girder truss**

- **Girder truss**
- **Two nails to top chord**
- **Two nails to top of truss and three to the side**
- **Anchorage point**
- **Girder bracket**
- **Standard trusses**

**CHECK:** □ (Tick)
I. **Fixing details for cantilevers** see Figure 45.

**FIGURE 45: Fixing details for cantilevers**

Refer to Figure 41 for end fixing details

Timber block of similar size to truss top chord fitted tightly between trusses. Use two nails to fix to each truss and three nails to fix to top plate

Steelbrace continuous to truss heel

90 x 35 F5 minimum timber block fitted in line with bottom of bottom chord fitted tightly between trusses using framing anchors as shown

Refer to Figure 43 for end fixing details

Refer to Figure 47 for fixing to brick-wall plate

CHECK:☐(Tick)
I. Fixing details for cutoff or half trusses see Figure 46

**FIGURE 46: Fixing details for cutoff or half trusses**

Bend steelbrace over timber block and fix with five nails

Timber block of similar size to top chord fixed to truss at each end with two nails and one framing anchor

Bend steelbrace to side of top plate and under (if necessary). Fix with five nails to top plate. Nails shall be no closer than 10mm to the edge of the timber.

Refer to Figure 47 for fixing to brick-wall plate

![Diagram of fixings](image)

\[30° \leq \text{bracing angle} \leq 45°\]

CHECK: [ ] (Tick)

II. Fixing details for brick-wall plate see Figure 47

**FIGURE 47: Steelbrace fixed to brick-wall plate**

Steelbrace fixed with two nails

Minimum 35mm thick wall plate (Refer to AS1684 for fixing of wall plate to brickwork)

Minimum 45mm thick timber block fitted tightly between trusses and nailed down to wall plate

Framing anchor each side

Fix with five nails to side of wall plate and timber block

![Diagram of fixings](image)

CHECK: [ ] (Tick)
15. Bottom chord bracing

A permanent bottom chord bracing system is required to restrain truss bottom chords against lateral buckling under wind uplift. A direct fixed or batten ceiling is generally sufficient to perform this function except as noted in section 15.2 below.

15.1 Ceiling battens

Batten spacing shall not exceed that specified by the approved specifications for ceiling support and bottom chord restraint centres.

15.2 Bottom chord ties

For suspended ceilings, or exposed bottom chords, or where ceiling battens do not provide restraint to bottom chords (e.g. metal furring channels clipped to trusses) the size and spacing of separate bottom chord ties shall comply with the approved specifications.

NOTES:

1. The bottom chord ties are not intended to replace the binders required to support the end wall.
2. The bottom chord ties and bracing are intended only to restrain (i.e. to stop from buckling) truss bottom chords and do not provide lateral stability to the building to resist lateral wind loads.
3. Buildings with suspended ceilings require additional bracing to ensure the lateral stability of the walls. The responsibility for the stability of the structure rests solely with the project engineer/building designer.
4. These bottom chord ties are not designed to be a trafficable platform.

For trusses with ceiling directly fixed to truss bottom chords by glue or nails, or both, ties as temporary bracing to bottom chords are required until the ceiling is fully fixed in place. See section 7 for details.
Where bottom chord ties are required, they shall be braced or fixed to a building element such as supporting walls, which in turn can transfer these bracing loads to the structure.

Steelbrace shall be at approximately 45° to wall top plates (see Figure 48), and shall be fixed to each truss and to the wall in the same manner as for top chord brace fixing.

**FIGURE 48: Typical bottom chord ties bracing layout**

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16. Web bracing

Where truss designs require bracing to be applied to webs, this can be achieved by the use of longitudinal ties, T-stiffeners or other supplementary members. Where longitudinal ties are used, they shall be a minimum of 70mm x 35mm F5, or as specified in the design specifications. The web ties shall be fixed to the web of each truss at even spacing of the web with two 75mm x 3.05Ø long nails and braced to the truss with one bay of crossed steelbrace at each end and an intermediate bay at 10m centres. Web ties shall be continuous or, where required, spliced by lapping over at least two adjacent trusses.

**FIGURE 49: Typical Web Ties Bracing and Fixing Details**

- Two nails to web of each intersection and truss
- Bend steelbrace over chord and fix with five nails to face of chord. Typical both ends of brace
- Web tie, as specified, fixed to each truss web at even spacing with two 75mm x 3.05Ø nails
- Angle of brace to web ties shall be between 30° and 45°

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Appendix 1 - Document control

The Guide by:

MULTINAIL AUSTRALIA PTY. LTD.

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